Each

Monday 1/7/2008 11:43:35 AM SPLIT Kim Johnston **Process Sheet** : CABIN DOOR ROLLER KIT, RH CU-DAR001 Dart Helicopters Services Drawing Name Customer Job Number 36611 : 10289 Estimate Number : D412698012 Part Number P.O. Number : N/A : 1/7/2008 S.O. No. : Drawing Number This Issue : NC : N/A Project Number Prsht Rev : N/A : 11 MACHINED PARTS Type Drawing Revision First Issue : 35679 Material Previous Pun Due Date : 1/14/2008 Qty: Written By Checked & Approved By : Est Rev.C 04.02.26 Change Qty of D3121-141 & remove Comment D3121-145 from Step 1.3 KJ/DS Additional Product Job Number Seq. # Machine Or Operation: Description: DOCUMENT CONTROL 0 DC KE08.01.14 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-012 CHG003 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D3121141 Bracket Assembly Comment: Qty. 3 0000 Pach(s)/Unit Total 12.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batch D3121-141 Bracket Assembly D3121144

03137043

Comment: Qty.:

Bracket Assembly

4.0000 Each(s)

Batch

2 Comment: Qty.: 1.0000 Each(s)/Unit

Pick: Packing Kit Qty Part Number

1 D3121-144

Total: 4.0000 Each(s)

Bracket Assembly

Pick: Packing Kit

Qty Part Number Description 1 D3137-043 Bracket Assembly

Description

1.0000 Each(s)/Unit

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 36611

Part Number: D412698012

Job Number:



Seq. #.

Machine Or Operation:

Description:

60

Bracket Assembly

D3183044

Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit

Qty Part Number 1 D3183-044

Description

Bracket Assembly

Batch 36400 1



70 D31991





Bracket



comment: Qty.:

9.0000 Each(s)/Unit

Total:

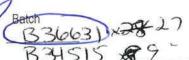
36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Bracket 9 D3199-1

Description



D32021



Total: 1.0000 Each(s)/Unit

4.0000 Fach(s)



Comment: Qty.:

Pick: Packing Kit

D3202-1

Qty Part Number

Description

Cover

Batch

9.0

1 QC4

FOR COMPLETENESS



KITS FOR COMPLETENESS Comment: INSPECT



10.0

PACKAGING 1

Location:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-942

110

QC21







Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



W 08.22